

# Cost Effective Laser Processing of Graphene Oxide, Transition Metal Oxides and Alginate Composite for Hybrid Electrodes for Supercapacitors

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## INTRODUCTION

### Graphene-like materials

- Outstanding physical and chemical properties for energy storage → supercapacitors
  - intrinsic electric conductance
  - high specific surface area
  - good flexibility
  - fast charge-discharge rate
  - cycling stability
  - long lifetime

### Reduced graphene oxide as EDLC

- Graphene oxide is reduced (rGO)
- Electrochemical double-layer capacitor (EDLC)
  - energy physically stored through accumulation of charges in the active surface of electrodes

### TMO as pseudocapacitors

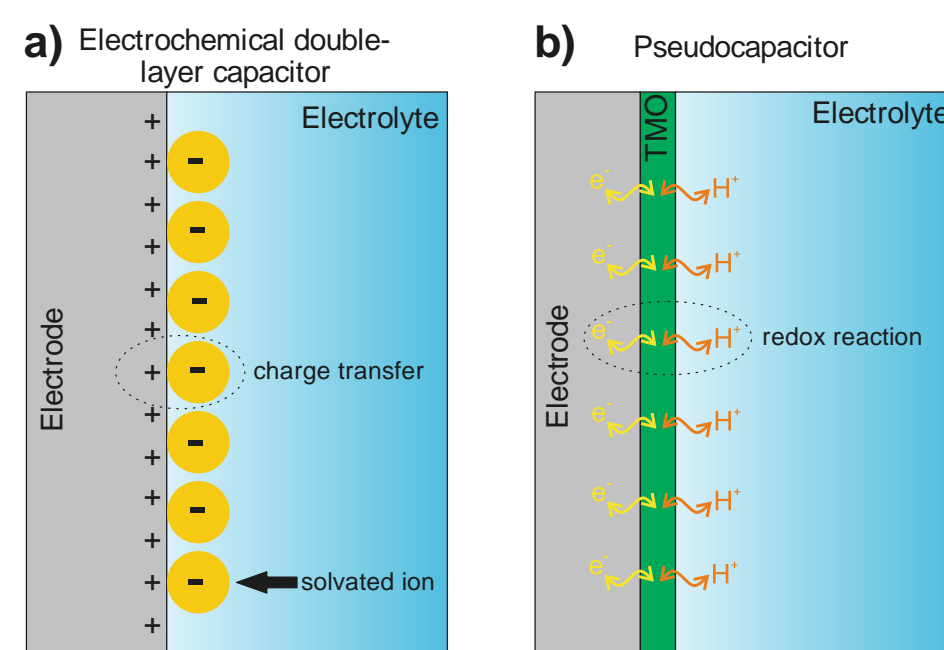
- Transition metal oxides (TMO) as pseudocapacitors
  - Electrochemical energy storage carried out by fast and reversible redox reactions between electrode active material and electrolyte

### Alginate to increase porosity

- Hydrogel formed by interaction of divalent ions from metal organic precursor

### Laser processing

- Induce photothermal reduction of GO
- Crystallization of TMO nanostructures from metal organic precursors
- Calcination of the hydrogel
- Fast prototyping
- High throughput
- Environmental friendliness
- High precision



Schematic of the two different charge storage mechanism a) EDLC and b) pseudocapacitance

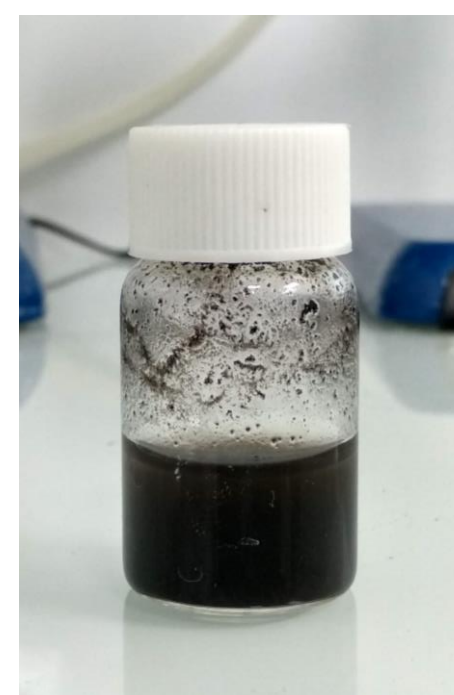
### Hybrid electrodes

- Electrochemical capacitance enhances by combining pseudocapacitive and EDLC materials
- Adding porosity increases active surface

## EXPERIMENTAL

### Layer preparation

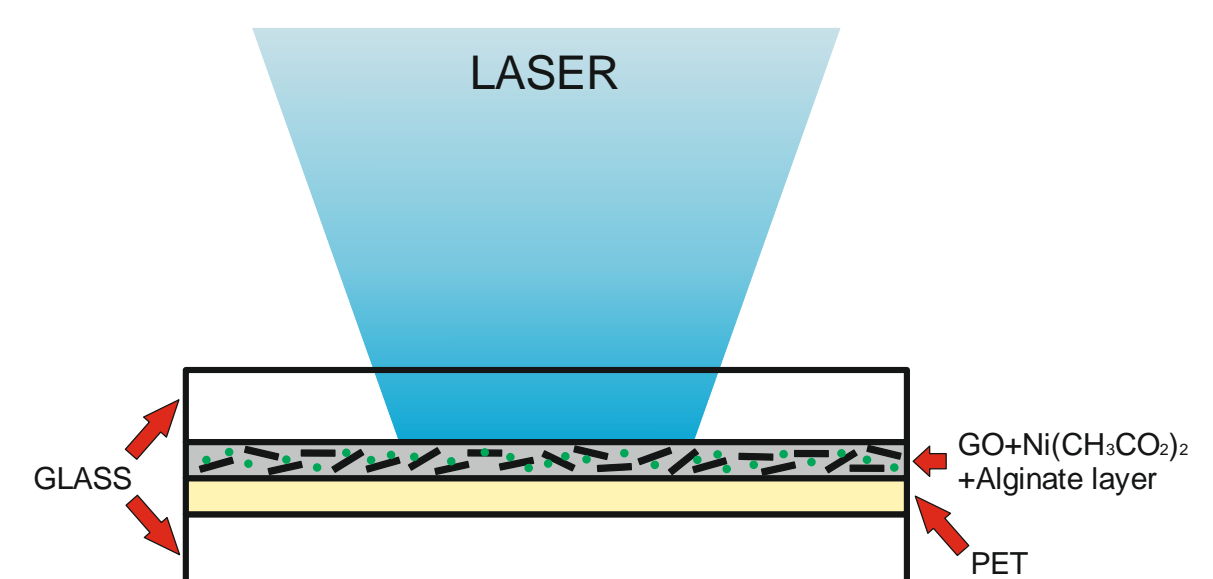
- Initial dispersions :
  - GO 2.5 wt.%.
  - GO 2.5 wt.% +  $\text{Ni}(\text{CH}_3\text{CO}_2)_2$  1 wt.%.
  - GO 2.5 wt.% +  $\text{Ni}(\text{CH}_3\text{CO}_2)_2$  1 wt.% + Alginic acid (alginate) 0.5 wt.%.
- Stirring for 30 min, sonication during 2 min
- 2.5 ml dispersion deposited over a PET substrate with a 1.5 x 5 cm<sup>2</sup> PDMS mask
- Drying at room temperature for 48 hours



Initial dispersion of GO 2.5 wt.%, +  $\text{Ni}(\text{CH}_3\text{CO}_2)_2$  1 wt.%, + Alginate 0.5 wt.%. Both acetate and alginate are completely dissolved and GO is dispersed. No differentiation of compounds is observed

### Irradiation conditions

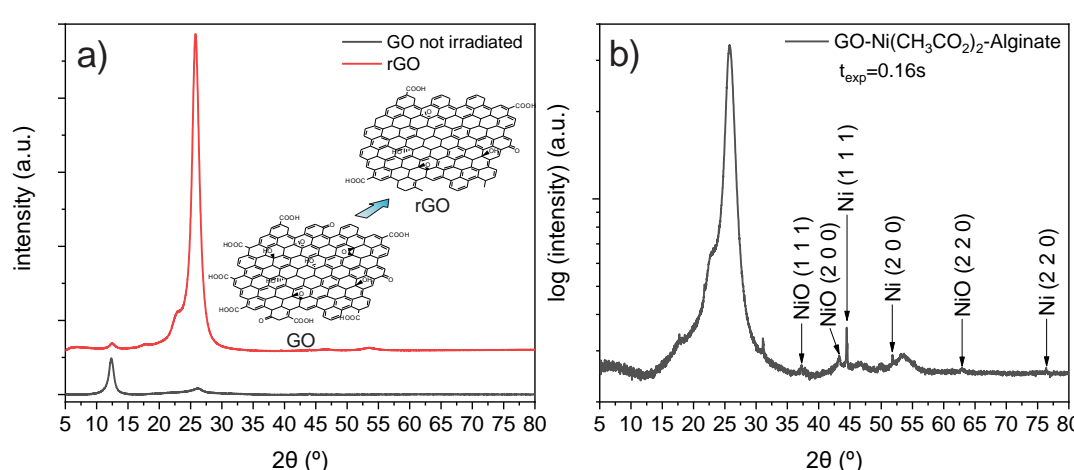
- CW diode laser with wavelength of 450 nm
- Spot size Ø 400 µm
- Discretization of the irradiated area in pixels
  - Each pixel is exposed to a certain irradiation time ( $t_{\text{exp}}$ )
- No overlapping between pixels
- Layer irradiated compressed between two glass slides
  - To avoid oxygen excess provoking layer burning



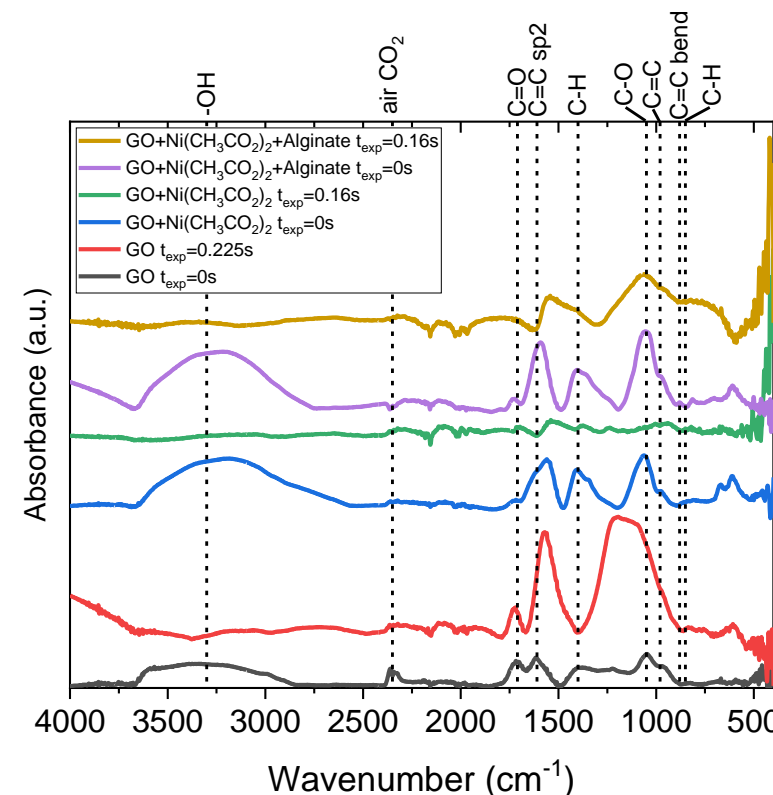
Scheme of laser irradiation of the deposited layers over a PET substrate, compressed between two glass slides

## RESULTS AND DISCUSSION

### Morphological and compositional studies

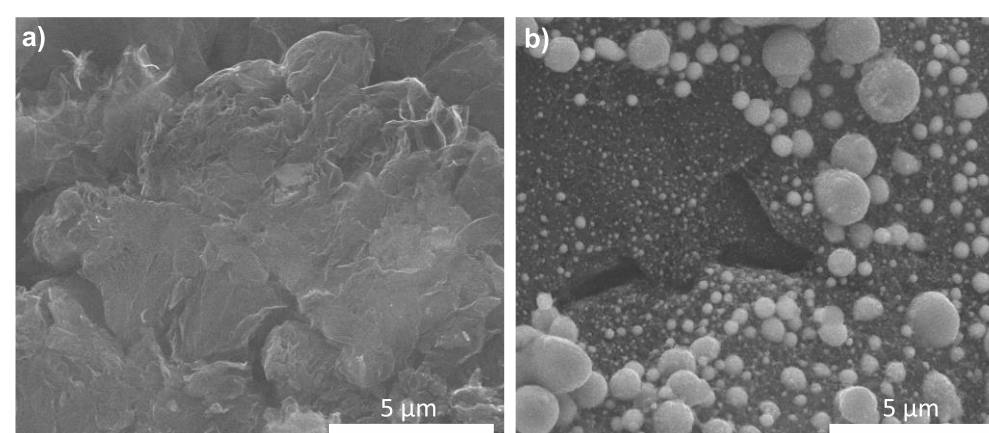


XRD  $\theta/2\theta$  patterns of a) GO after and before irradiation and b) GO- $\text{Ni}(\text{CH}_3\text{CO}_2)_2$ -Alginate at  $t_{\text{exp}}=0.16\text{s}$



FTIR of selected samples

- Initial GO is reduced to rGO
  - XRD peak shifts from ca. 12.5° to 26°
- rGO decorated with nanostructures
  - Metal organic precursor is decomposed
- The nanostructures are composed of Ni and NiO
- OH group around 3500cm<sup>-1</sup>, which belongs to carboxyl group –COOH, disappears after irradiation
  - Acetate decomposed enabling Ni-ions to form nanostructures
- C=O peak from de non-irradiated samples is reduced, increasing the C=C sp<sup>2</sup> peak



SEM images of a) GO layer irradiated with  $t_{\text{exp}}=0.22\text{s}$  and b) layer of GO- $\text{Ni}(\text{CH}_3\text{CO}_2)_2$  irradiated with  $t_{\text{exp}}=0.16\text{s}$

### Electrochemical studies

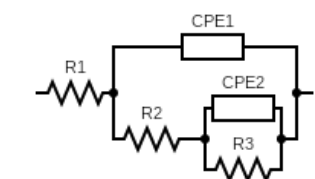
- Electrochemical cell → 0.5 cm<sup>2</sup> of electrode area
- Electrolyte → Na<sub>2</sub>SO<sub>4</sub> 1M
- Ag/AgCl as reference electrode

### Cyclic voltammetry (CV)

- Different exposure times for each initial dispersion
- Calculation of capacitance
$$C = \frac{\int idV}{2 \cdot \Delta V \cdot SR \cdot m}$$
- Rectangular-shaped voltammograms
  - capacitive nature
- Best specific capacitance of 90 F/g for GO- $\text{Ni}(\text{CH}_3\text{CO}_2)_2$ -Alginate

### Impedance electrochemical spectroscopy (EIS)

- Small AC signal is applied around electrode  $E_{\text{oc}}$  and frequency sweep between 1 Hz to 200 kHz
- All electrodes fit with the same electric circuit
  - R1 and R2 have low values
  - R3 >5kΩ, low leakage
  - CPE1 and CPE2 n value >0.7, near ideal capacitor

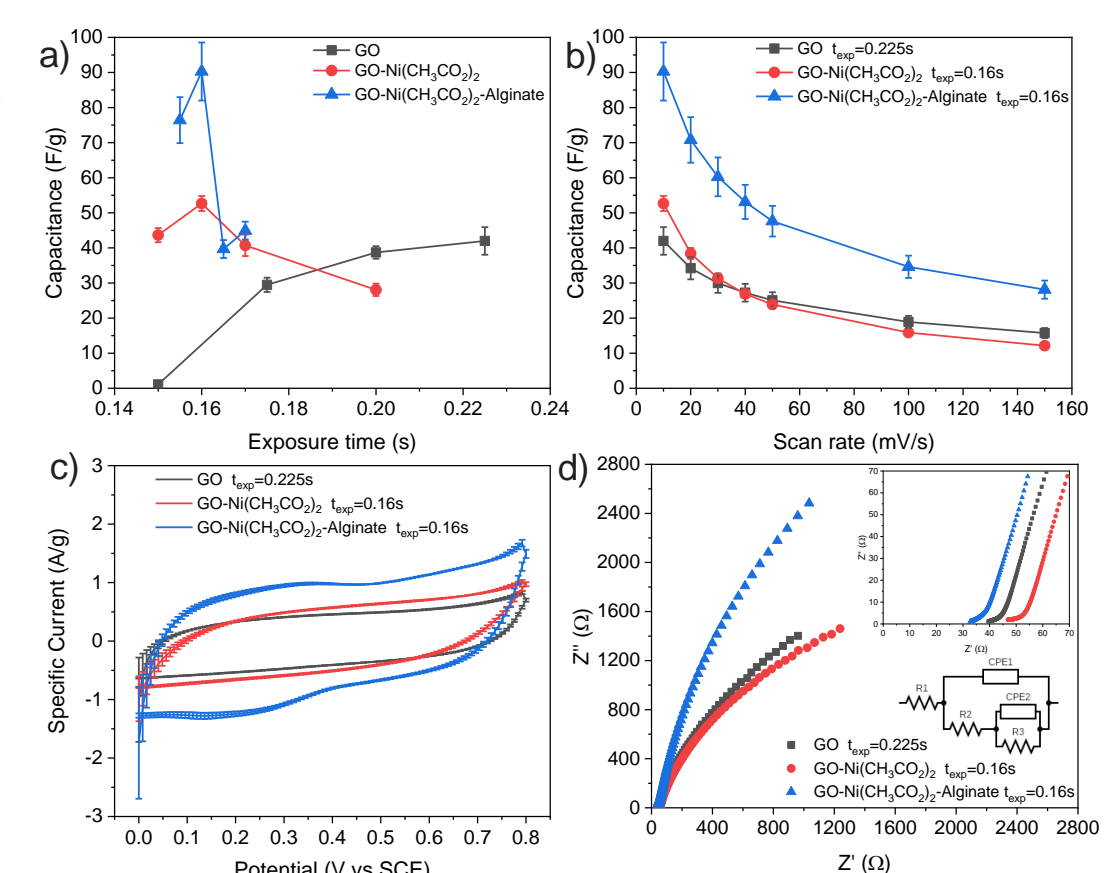


### Galvanostatic charge-discharge (GCD)

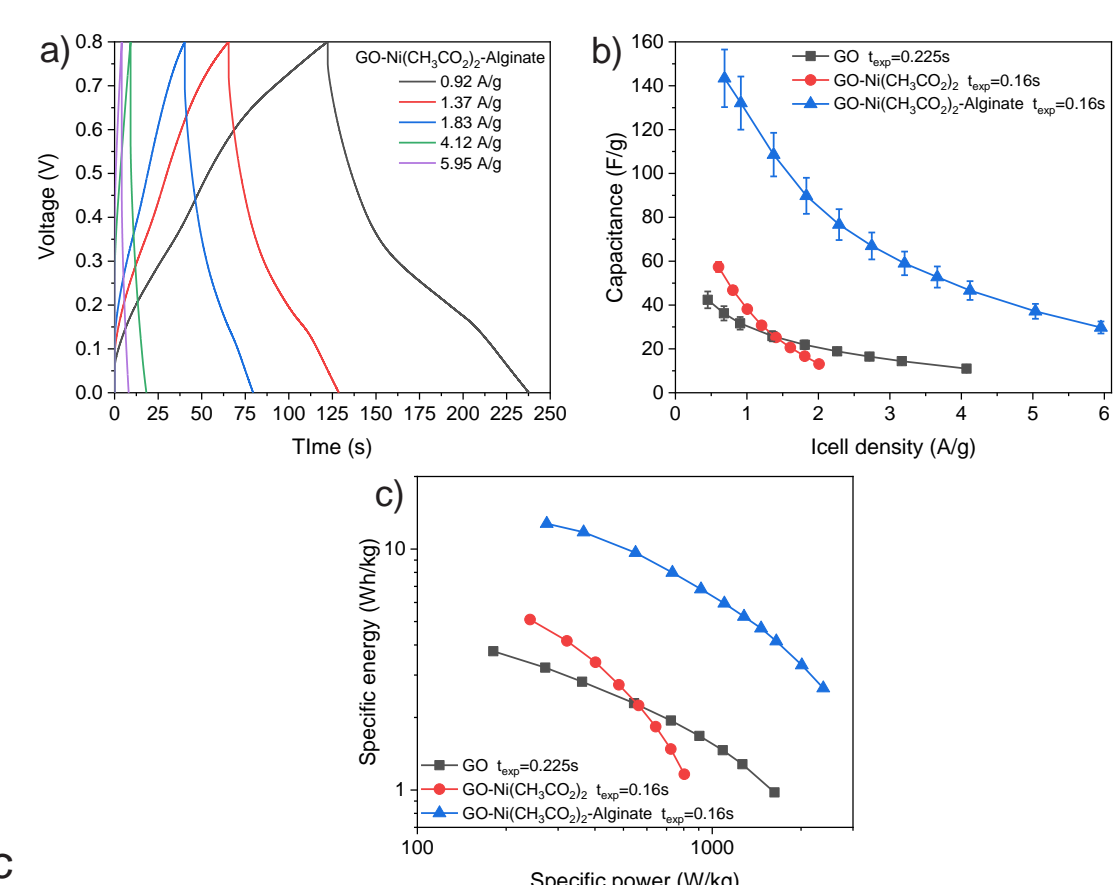
- Triangular shape → capacitive behavior
- Calculation of capacitance
$$C = \frac{I \cdot t_{\text{disch}}}{\Delta V}$$

- Ragone plot: specific energy versus specific power

$$E = \frac{1}{2} CV^2 \quad P = \frac{E}{t_{\text{disch}}}$$



a) Capacitance at scan rate of 10 mV/s vs exposure time per pixel for the different type of layer; b) Variation of capacitance with the scan rate, c) voltammograms and d) Nyquist plot for the samples with highest capacitance



a) GCD for different specific currents for electrode GO- $\text{Ni}(\text{CH}_3\text{CO}_2)_2$ -Alginate; b) capacitance vs applied specific current and c) Ragone plot for the best samples

## CONCLUSIONS

- The presented laser-based method can increase the specific capacitance ca. 30% over rGO by adding metal organic precursors (crystallization of TMO nanostructures), and ca. 65% over rGO-TMO layer by adding alginic acid (increase of porosity)
  - The obtained electrode combines EDLC and pseudocapacitive mechanisms
- This laser-based method is easily-scalable
- Direct writing allows the design of specific patterns, for example IDEs
- Tuning the initial dispersion allows modification on the electrode performance
  - Great versatility, innovative laser-induced chemical reactions